## **ENGINEERING CHANGE NOTICE**

Page 1 of <u>2</u>

1. ECN 653794 Proj. ECN

(mark one)		e, Organization, MSIN,	4. USQ Requ	i red?	5. Date	
/IIIOI K OIRC)	and Interpretation, R2-12, 3/3- 2711			X] No	05/25/99	
Supplemental [] Direct Revision [X] Change ECN [] Temporary []				V] NO	03/23/99	
Standby []	<ol><li>6. Project Title/No.</li></ol>	/Work Order No.	7. Bldg./Sys	s./Fac. No.	8. Approval Designator	
Supersedure [] Cancel/Void []	Tank 2	41-C-108	241-C-108		N/A	
	<ol><li>Document Numbers (includes sheet r</li></ol>	10. Related ECN No(s).		11. Related PO No.		
	WHC-SD-WM-EF	R-503, Rev. 0-B	ECNs: 650		N/A	
12a. Modification Work	12b. Work Package No.	12c. Modification Work (	Complete	12d. Restored to Original Condi-		
[] Yes (fill out Blk.	N/A	N/A	·	tion (Temp. or Standby ECN only) N/A		
[X] No (NA Blks. 12b, 12c, 12d)		Design Authority/Cog. Signature & Da		Design Authority/Cog. Engineer Signature & Date		
Replace pages: 6-1, 6-2, and 7-3 t	chrough 7-6					
14a. Justification (mark o	ne)					
Criteria Change [X]	Design Improvement					
As-Found []	Facilitate Const	[] Environmental [] Const. Error/O	[] mission []		:y Deactivation [] Error/Omission []	
As-Found []  14b. Justification Details A tank characteriza of recent evaluation safety screening put Screening, HNF-4217 Washington).	Facilitate Const ution report pag on of data/infor urposes (Reynold , Rev. O, Lockh	const. Error/O e change revision mation pertaining s et al. 1999, Eva eed Martin Hanford	is require to adequac luation of	Design ed to refl cy of tank Tank Dat	ect the results sampling for a for Safety	
As-Found []  14b. Justification Details A tank characteriza of recent evaluation safety screening put Screening, HNF-4217	racilitate Const tion report pag on of data/infor trposes (Reynold , Rev. O, Lockh	const. Error/O e change revision mation pertaining s et al. 1999, Eva eed Martin Hanford	is require to adequac luation of	Design ed to refi cy of tank Tank Dat on, Richl	ect the results sampling for a for Safety	

E	NGINEERING C	LIVINGE NO	TICE		1. ECN (use no	. from pg. 1)		
	IGHVEENING C	HANGE NO	TICE	Page 2 of 2	ECN-653794			
16. Design	17. Cost Impact		-		18. Schedule Impac	t (days)		
Verification Required	ENGI	NEERING	CON	STRUCTION				
[] Yes	Additional	[] \$	Additional	[] \$	Improvement	Γ <b>1</b>		
[X] No	Savings	[] \$	Savings	[] \$	Delay	<u> </u>		
19. Change Impact F	leview: Indicate	ange described	in Block 13. Ente	n the engineering do r the affected docum	ocuments identified on ment number in Block	on Side 1) 20.		
SDD/DD	[]	Seism	ic/Stress Analysis	[]	Tank Calibration Manual	[]		
Functional Design Criteria	" []	Stress	/Design Report	[]	Health Physics Procedure	• []		
Operating Specification	[]	Interfa	ace Control Drawing	[]	Spares Multiple Unit Listi	ng []		
Criticality Specification	[]	Calibra	ation Procedure		Test Procedures/Specific	ation []		
Conceptual Design Repor	rt []	Install	ation Procedure	[]	Component Index	[]		
Equipment Spec.	[]	Mainte	enance Procedure	ĒĴ	ASME Coded Item	ĒĴ		
Const. Spec.		Engine	eering Procedure	ΪĪ	Human Factor Considerat			
Procurement Spec.	Ī	Opera	ting Instruction	רֹז	Computer Software			
Vendor Information	ĪΊ	Opera	ting Procedure	ΓΊ	Electric Circuit Schedule	[]		
OM Manual	רו	Opera	tional Safety Requiremen	ıı []	ICRS Procedure	[]		
FSAR/SAR	רֹז	IEFD (	Drawing	L]	Process Control Manual/F			
Safety Equipment List	רֹז יי	Cell A	rrangement Drawing	[ ] [ ]	Process Flow Chart	۲٦		
Radiation Work Permit	[]	Essen	tial Material Specification	, [] []	Purchase Requisition	<b>[]</b>		
Environmental Impact Sta	atement []	Fac. P	roc. Samp. Schedule	LJ L	Tickler File	₽] ₽J		
Environmental Report	[]		tion Plan	LJ Fl		[ ] [ ]		
Environmental Permit	[] []	•	ory Adjustment Request	L]				
indicate that t	Documents: (NOTE he signing organi nber/Revision	ization has bee	isted below will no en notified of othe locument Number/Rev	r affected documents	s ECN.) Signatures listed below. Document Number Ro			
21. Approvals								
Design Authority	Signature A N		Date	Signa Design Agent	ature	Date		
Cog. Eng. J.M. Con	ner damy has	liston	5-27-99	PE				
Cog. Mgr. K.M. Ha(	THE SAN	A D	5/27/99	QA				
QA	1		<del>4/2//4/</del>	Safety				
Safety		•		Design				
Environ.				Environ.				
Other				Other				
						<del></del>		
				DEPARTMENT OF ENERGY	,			
				Signature or a Contr tracks the Approval	ol Number that			
				ADDITIONAL				
				ADDITIONAL				
			<del> </del>					

## Tank Characterization Report for Single-Shell Tank 241-C-108

John M. Conner

Lockheed Martin Hanford Corp., Richland, WA 99352 U.S. Department of Energy Contract 8023764-9-K001

EDT/ECN: ECN-653794

94 UC: 2070

Org Code: 74B20 CACN/CO B&R Code: EW 3120074 Total

CACN/COA: 102217/EI00 Total Pages: /5/

Key Words: Waste Characterization, Single-Shell Tank, SST, Tank 241-C-108, Tank C-108, C-108, C Farm, Tank Characterization Report, TCR, Waste

Inventory. TPA Milestone M-44

Abstract: N/A

TRADEMARK DISCLAIMER. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof or its contractors or subcontractors.

Printed in the United States of America. To obtain copies of this document, contact: WHC/BCS Document Control Services, P.O. Box 1970, Mailstop H6-08, Richland WA 99352, Phone (509) 372-2420; Fax (509) 376-4989.

Mullian 5/27/99
Reclease Approval Date

DATE: HANFORD
STA: A RELEASE 2.

MAY 2 7 1995
Release Stamp

**Approved for Public Release** 

## RECORD OF REVISION

(1) Document Number WHC-SD-WM-ER-503

Page 1

	terization Report for Single-Shell Tank 2		
	CHANGE CONTROL RECORD	4	4 £ B-1
(3) Revision	(4) Description of Change - Replace, Add, and Delete Pages		(6) Cog. Hgr. Date
0	(7) Initially released 9/29/95 on EDT 613122.	J. P. Sederburg	
OA RS		M. J. Kupfer	K. M. Hodgson K. M. Hodgson
08 <b>RS</b>	Incorporate per ECN-650553	M.J. Kupfer	K.M. Hodgson K.M. Hodger 9-35 93
O-C RS	Incorporate per ECN-653794.	Im Conner	K.m. Hall
		Gentler President	J# 1 3/21
,			
			·
			·
	·	l	

## 6.0 CONCLUSIONS AND RECOMMENDATIONS

The characterization of tank 241-C-108 presented in this TCR is based on several sampling and analysis events. The tank was sampled using the push mode core method in June 1994. However, because of insufficient recovery, three auger samples were obtained in November and December 1994. The tank headspace was also sampled in August 1994.

The two primary data requirements for the Ferrocyanide Safety Program DQO (Meacham et al. 1994) were satisfied. No exothermic reactions were observed, and the moisture content was inconsequential because the fuel weight percent was below 8 percent. Calculations indicate that more than two-thirds of the ferrocyanide that was originally placed in the tank has degraded.

With the exception of the TGA results of two subsamples of the auger sample 94-AUG-012, all safety screening analytes were within the limits specified in the tank 241-C-108 TCP (Schreiber 1994a). Vapor sampling demonstrated that none of the tank headspace gases exceeded 25 percent of their lower flammability limit. Additionally, the heat load from the radioactive decay of radionuclides is much lower than the 11,700 W (40,000 Btu/h) limit which separates high-heat tanks from low-heat tanks.

As discussed in Section 5.4, the auger sampling analytical results were compared to the HTCE (Brevick et al. 1994a). The results compared poorly. The disparities may be the result of the failure of the TLM to account for an amount of HS waste, or possibly overestimating the amount of waste from the UR process.

The tank 241-C-108 headspace was sampled in August 1994 for gases and vapors to address flammability and industrial hygiene concerns. Collection and analysis of samples has been reported. It was determined that no headspace constituents exceeded the flammability or industrial hygiene notification limits specified in WHC-EP-0562, *Program Plan for the Resolution of Tank Vapor Issues* (Osborne and Huckaby 1994).

The analytical data do not suggest a safety problem with tank 241-C-108, and the amount of waste present in the tank is small; for these reasons, further sampling and analysis are not recommended.

Furthur evaluation in 1999 of these sampling and analyses data confirms that tank 241-C-108 has been sufficiently sampled for safety screening purposes (Reynolds et al. 1999).

This page left intentionally blank.

- Hanlon, B. M., 1995, Waste Tank Summary Report for Month Ending June 30, 1995, WHC-EP-0182-87, Westinghouse Hanford Company, Richland, Washington.
- Hendrickson, R. W., 1995, Tank Vapor Characterization Oak Ridge National Laboratories Quality Assurance Assessment, TWRSQA-95-0012, Westinghouse Hanford Company, Richland, Washington.
- Huckaby, J. L., 1995a, Tank 241-C-108 Vapor Sampling and Analysis Tank Characterization Report, WHC-SD-WM-ER-423, Rev. 1, Westinghouse Hanford Company, Richland, Washington.
- Huckaby, J. L., 1995b, Waste Tank Headspace Gas and Vapor Characterization Reference Guide, WHC-SD-WM-ER-430, Rev. 0, Westinghouse Hanford Company, Richland, Washington.
- Huckaby, J. L., and M. S. Story, 1994, *Vapor Characterization of Tank 241-C-103*, WHC-EP-0780, Rev. 0, Westinghouse Hanford Company, Richland, Washington.
- Jenkins, R. A., A. B. Dindal, C. E. Higgins, C. Y. Ma, and J. T. Skeen, 1994, Analysis of Tank 241-C-108 Headspace Components, Oak Ridge National Laboratory, Oak Ridge, Tennessee.
- Jordan, K. N., 1994, *Tank Waste Remediation System Multi-Year Plan*, WHC-SP-1101, Rev. 0, Westinghouse Hanford Company, Richland, Washington.
- Kummerer, M., 1994, Topical Report on Heat Removal Characteristics of Waste Storage Tanks, WHC-SD-WM-SARR-010, Rev. 0, Westinghouse Hanford Company, Richland, Washington.
- Lucke, R. B., M. W. Ligotke, K. H. Pool, T. W. Clauss, A. K. Sharma, B. D. McVeety, M. McCulloch, J. S. Fruchter, and S. C. Goheen, 1995, Vapor Space Characterization of Waste Tank 241-C-108: Results from Samples Collected Through the Vapor Sampling System on 8/5/94, PNL-10351, Pacific Northwest Laboratory, Richland, Washington.
- Mahlum, D. D., J. Y. Young, and R. E. Weller, 1994, *Toxicologic Evaluation of Analytes from Tank 241-C-103*, PNL-10189, Pacific Northwest Laboratory, Richland, Washington.
- McLaren, J. M., 1994, Ferrocyanide Safety Program: Thermal Analysis of Ferrocyanide Watch List Tanks, Group II, WHC-EP-0795, Westinghouse Hanford Company, Richland, Washington.

- Meacham, J. E., R. J. Cash, G. T. Dukelow, H. Babad, J. W. Buck, C. M. Anderson, B. A. Pulsipher, J. J. Toth, and P. J. Turner, 1994, Data Requirements for the Ferrocyanide Safety Issue Developed through the Data Quality Objective Process, WHC-SD-WM-DQO-007, Westinghouse Hanford Company, Richland, Washington.
- Osborne, J. W., and J. L. Huckaby, 1994, *Program Plan for the Resolution of Tank Vapor Issues*, WHC-EP-0562, Rev. 1, Westinghouse Hanford Company, Richland, Washington.
- Osborne, J. W., J. L. Huckaby, T. P. Rudolph, E. R. Hewitt, D. D. Mahlum, J. Y. Young, and C. M. Anderson, 1994, *Data Quality Objectives for Generic In-Tank Health and Safety Vapor Issue Resolution, March 7, 1994*, WHC-SD-WM-DQO-002, Rev. 0, Westinghouse Hanford Company, Richland, Washington.
- Parong, S. M., 1995, Inductively Coupled Plasma (ICP) Emission Spectrometric Method for the Thermo Jarrell Ash (TJA) Type 61E, LA-505-161, Rev. B-0, Westinghouse Hanford Company, Richland, Washington.
- Postma, A. K., J. E. Meacham, G. S. Barney, G. L. Borsheim, R. J. Cash, M. D. Crippen,
  D. R. Dickinson, J. M. Grigsby, D. W. Jeppson, M. Kummerer, J. M. McLaren,
  C. S. Simmons, and B. C. Simpson, 1994, Ferrocyanide Safety Program: Safety
  Criteria for Ferrocyanide Watch List Tanks, WHC-WP-0691, Westinghouse Hanford
  Company, Richland, Washington.
- Rasmussen, R. A., 1994a, Oregon Graduate Institute Vapor Analysis Results, Tank 241-C-108, August 1994, Oregon Graduate Institute of Science and Technology, Beaverton, Oregon.
- Rasmussen, R. A., 1994b, Air Samples Collected at Waste Tank 241-BY-104 on June 24, 1994, by Westinghouse Hanford in 6-L SS SUMMA<sup>TM</sup> Canisters, Oregon Graduate Institute of Science and Technology, Beaverton, Oregon.
- Rasmussen, R. A., 1994c, Air Samples Collected at Waste Tank 241-BY-105 on July 7, 1994, by Westinghouse Hanford in 6-L SS SUMMA<sup>TM</sup> Canisters, Oregon Graduate Institute of Science and Technology, Beaverton, Oregon.
- Rasmussen, R. A., 1994d, Air Samples Collected at Waste Tank 241-BY-106 on July 8, 1994, by Westinghouse Hanford in 6-L SS SUMMA<sup>TM</sup> Canisters, Oregon Graduate Institute of Science and Technology, Beaverton, Oregon.
- Reynolds, D. A., W. T. Cowley, J. A. Lechelt, and B. C. Simpson, C. DeFigh-Price, 1999, Evaluation of Tank Data for Safety Screening, HNF-4217, Rev. 0, Lockheed Martin Hanford Corporation, Richland, Washington.

- Schreiber, R. D., 1994a, *Tank 241-C-108 Tank Characterization Plan*, WHC-SD-WM-TP-211, Rev. 0, Westinghouse Hanford Company, Richland, Washington.
- Schreiber, R. D., 1994b, *Tank 241-C-108 Tank Characterization Plan*, WHC-SD-WM-TP-211, Rev. 1, Westinghouse Hanford Company, Richland, Washington.
- Schroeder, R. W., 1994, Determination of Carbon by Hot Persulfate Oxidation and Coulometric Detection, LA-342-100, Rev. A-0, Westinghouse Hanford Company, Richland, Washington.
- Schroeder, R. W., 1995, Determination of Cyanide by Microdistillation and Spectrophotometric Analysis, LA-695-102, Rev. C-0, Westinghouse Hanford Company, Richland, Washington.
- Simpson, B. C., G. L. Borsheim, and L. Jensen, 1993, *Tank Characterization Data Report Tank 241-C-112*, WHC-EP-0640, Rev. 1, Westinghouse Hanford Company, Richland, Washington.
- Slippern, J. L., 1995, *Determination of Uranium by Kinetic Phosphorescence*, LA-925-009, Rev. A-1, Westinghouse Hanford Company, Richland, Washington.
- SP-004, Rev. 1 was issued April 29, 1995.
- Tran, T. T., 1993, Thermocouple Status Single-Shell and Double-Shell Waste Tanks, WHC-SD-WM-TI-533, Rev. 0, Westinghouse Hanford Company, Richland, Washington.
- Welty, R. K., 1988, Waste Storage Tank Status and Leak Detection Criteria, WHC-SD-WM-TI-356, vols. 1 and 2, Rev. 1, Westinghouse Hanford Company, Richland, Washington.
- WHC, 1995, Vapor and Gas Sampling of Single-Shell Tank 241-C-108 Using the Vapor Sampling System, WHC-SD-WM-RPT-110, Rev. 0, Westinghouse Hanford Company, Richland, Washington.

This page intentionally left blank.

DISTRIBUTION SHEET								
To Distribution	From	Data Ass	sessment a	sment and		Page 1 of 2  Date 05/25/99		
Project Title/Work Order  Tank Characterization Report for WHC-SD-WM-ER-503, Rev. 0-C				EDT No. N/A ECN No. ECN-653794				
Name		MSIN	Text With All Attach.	Text On	l ly	Attach./ Appendix Only	EDT/ECN Only	
OFFSITE  Sandia National Laboratory P.O. Box 5800 MS-0744, Dept. 6404 Albuquerque, NM 87815								
D. Powers			Χ					
Nuclear Consulting Services Inc. P. O. Box 29151 Columbus, OH 43229-01051								
J. L. Kovach			Χ					
<u>Chemical Reaction Sub-TAP</u> P.O. Box 271 Lindsborg, KS 67456		·						
B. C. Hudson			Χ					
SAIC 555 Quince Orchard Rd., Suite 500 Gaithersburg, MD 20878-1437								
H. Sutter			X					
Los Alamos Laboratory CST-14 MS-J586 P. O. Box 1663 Los Alamos, NM 87545								
S. F. Agnew			Χ					
<u>Tank Advisory Panel</u> 102 Windham Road Oak Ridge, TN 37830								
D. O. Campbell			Χ					

	DISTRIBUTION SHEET							
То	<u> </u>	From	Page 2 of 2					
	Distribution	Data Assessment and Interpretation	Date	05/25/99				
Projec	t Title/Work Order		EDT No	. N/A				
Tank	Characterization Report	for Single-Shell Tank 241-C-108,	ECN No	ECN-653794				

Name	MSIN	Text With All Attach.	Text Only	Attach./ Appendix Only	EDT/ECN Only
<u>ONSITE</u>					
<u>Department of Energy - Richland Operatio</u> W. S. Liou DOE/RL Reading Room	ons S7-54 H2-53	X			
<u>DE&amp;S Hanford, Inc.</u> G. D. Johnson	S7-73	Χ			
Fluor Daniel Hanford Corporation J. S. Hertzel	H8-67	Χ			
Lockheed Martin Hanford, Corp. J. W. Cammann J. M. Conner R. E. Larson L. M. Sasaki B. C. Simpson R. R. Thompson ERC (Environmental Resource Center) T.C.S.R.C.	R2-11 R2-11 T4-07 R2-12 R2-12 R2-12 R1-51 R1-10	X X X X X X X 5			
Lockheed Martin Services, Inc. B. G. Lauzon Central Files EDMC	R1-08 B1-07 H6-08	X X X			
Numatec Hanford Corporation J. S. Garfield D. L. Herting	R3-73 T6-07	X			
<u>Pacific Northwest National Laboratory</u> A. F. Noonan	K9-91	X			
<u>Scientific Applications International C</u> M. D. LeClair	<u>orporati</u> R3-75	<u>on</u> X			